

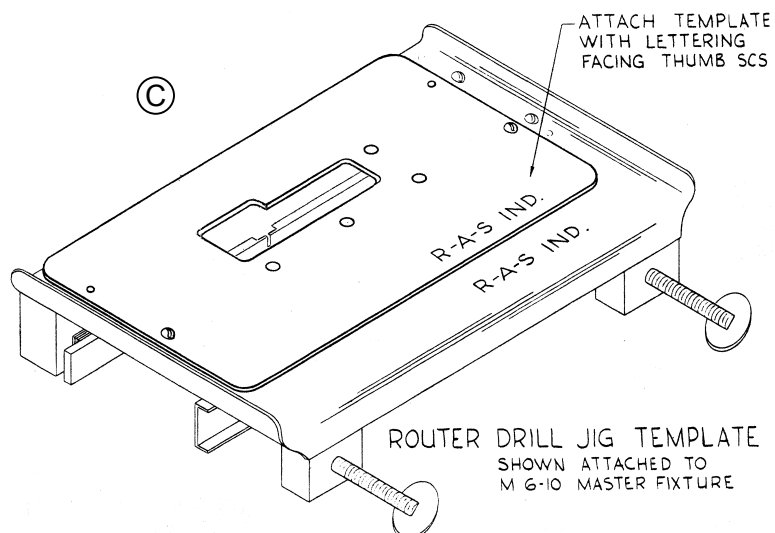
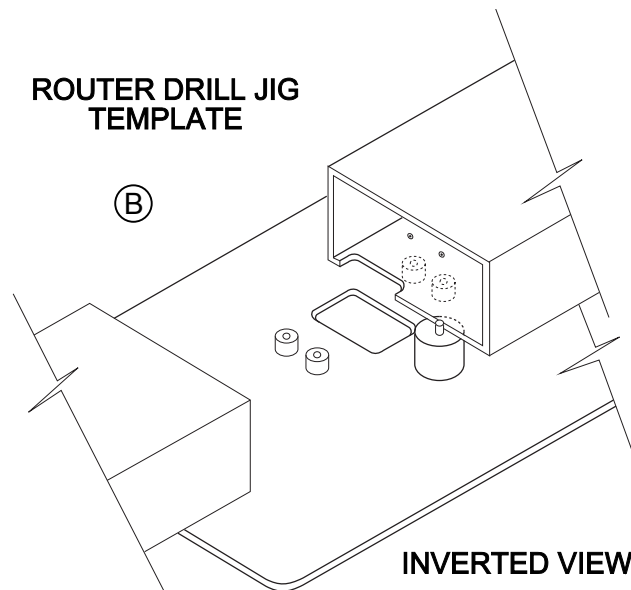
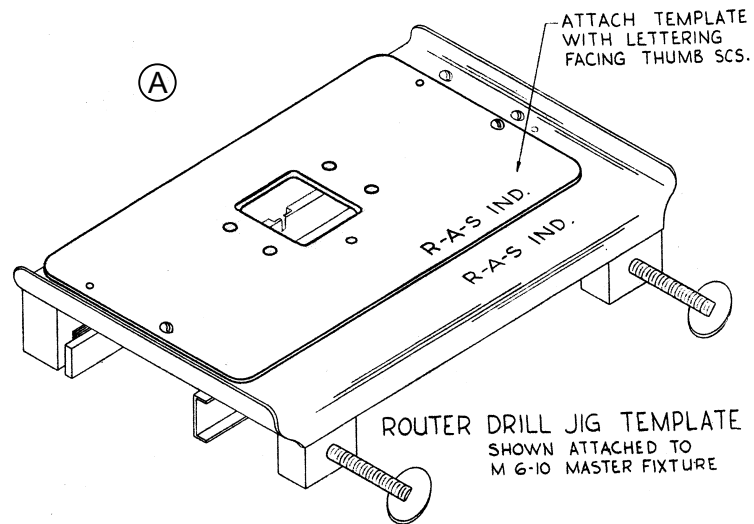
SECTION F - BOTTOM OFFSET PIVOT
REINFORCING PLATES - THRESHOLD CLIPS- ROUTER TEMPLATES - DRILL JIGS

ROUTER TEMPLATE OR DRILL JIG	DESCRIPTION	USE WITH	MISC. INFO.	REINFORCING PLATE OR CLIP	PAGE
1203	ROUTER DRILL JIG TEMPLATE	M 6-10		203	F-2
1207				207	NOT SHOWN
1302 TJ			ALUMILINE		F-3
1307 TJ			PITTCO		
1317 TJ			TUBELITE		
1337 T	ROUTER TEMPLATE	M 6-10	UNIVERSAL		
1322 TJ	ROUTER DRILL JIG TEMPLATE	M 6-10	AMARLITE		F-4
1327 T	ROUTER TEMPLATE	M 6-10	AMARLITE		
1327 DJ	DRILL JIG	APPLIED	SPLINE		
1312 TJ	ROUTER DRILL JIG TEMPLATE	M 6-10	ALDORA		
1309 TJ			U.S. ALUM.		
1332 TJ					
1337 TJ - 1337 BTJ	ROUTER DRILL JIG TEMPLATE	M 6-10	KAWNEER		F-5
1337 DJ	DRILL JIG	APPLIED			
1337 BDJ					
1317 TJ	ROUTER DRILL JIG TEMPLATE	M 6-10	JACKSON		F-5A
1319 TJ					
1321 TJ					
1325 DJ	DRILL JIG	APPLIED	JACKSON		discontinued
1326 DJ					
1320 DJ	DRILL JIG		THRESHOLD CLIP	320	F-6 & F-6A

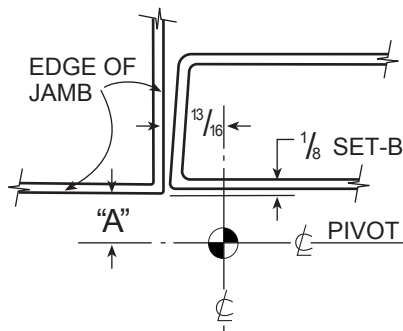
NOTE - SEE SPECIFIC PAGE FOR FULL PART NUMBER BEFORE ORDERING
M 6-10 APPLICATION SEE PAGES A-1, A-2 AND A-3.

NOTE - ROUTER TEMPLATE GUIDE MUST BE USED WITH R-A-S ROUTER TEMPLATES. SEE PAGE J-5.

NOTE - ROUTER TEMPLATE GUIDE MUST BE USED WITH R-A-S ROUTER TEMPLATES. SEE PAGE J-5.



203 REINFORCING PLATE BOTTOM OFFSET PIVOT FRAME PORTION

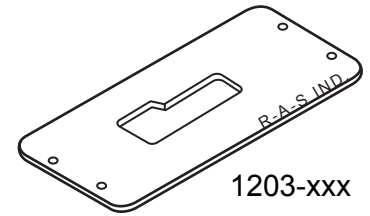


FOLLOWING TEMPLATES & JIGS AVAILABLE
DIMENSION "A"

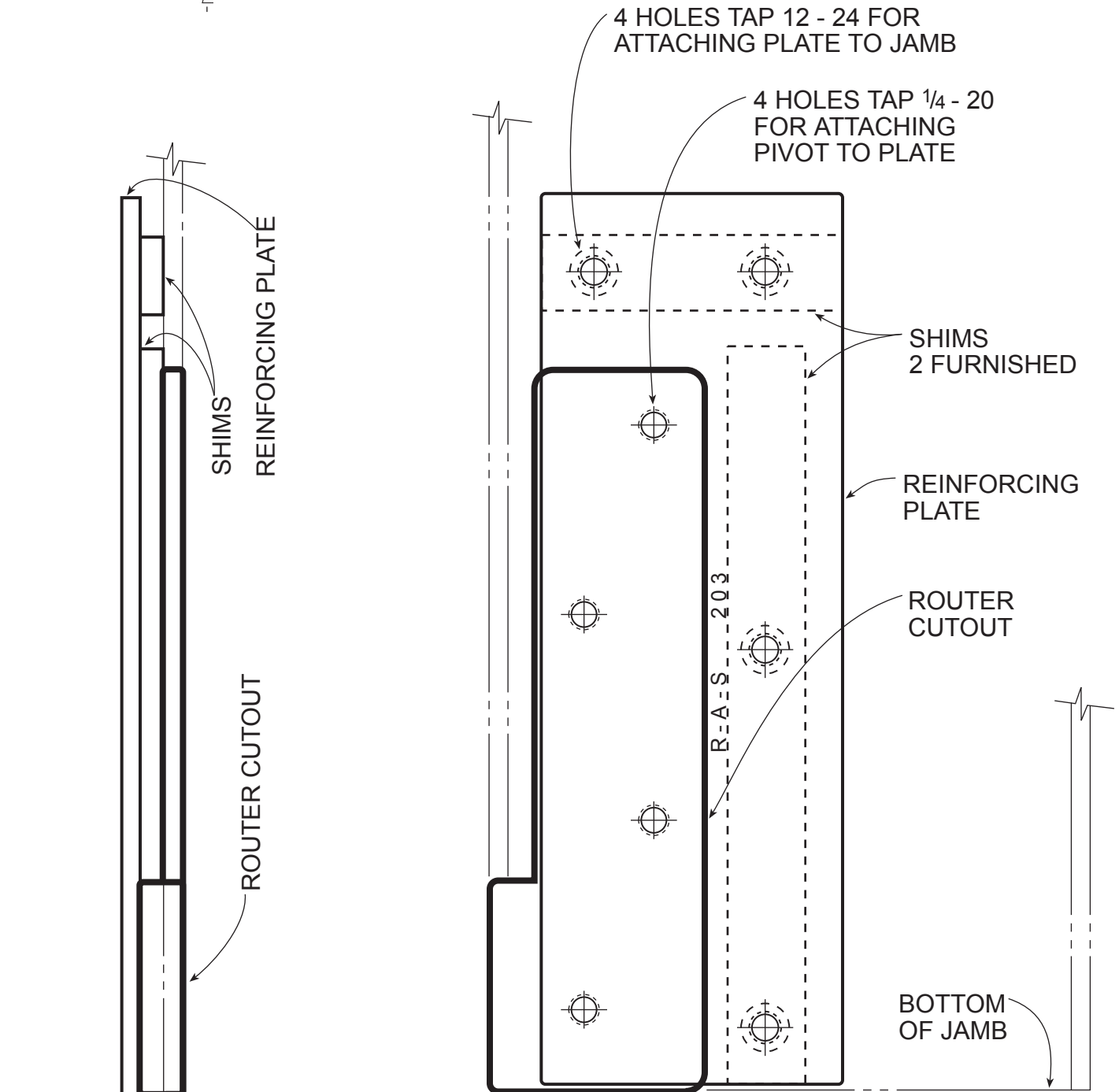
1203F IS FOR 1/8 SET BACK 5/8"
1203FF IS FOR FLUSH DOOR 3/4"
1203FT IS FOR 3/16 SET BACK 9/16"

1203DJ IS AN APPLIED DRILL JIG
WHICH IS USED AFTER CUT-OUT.

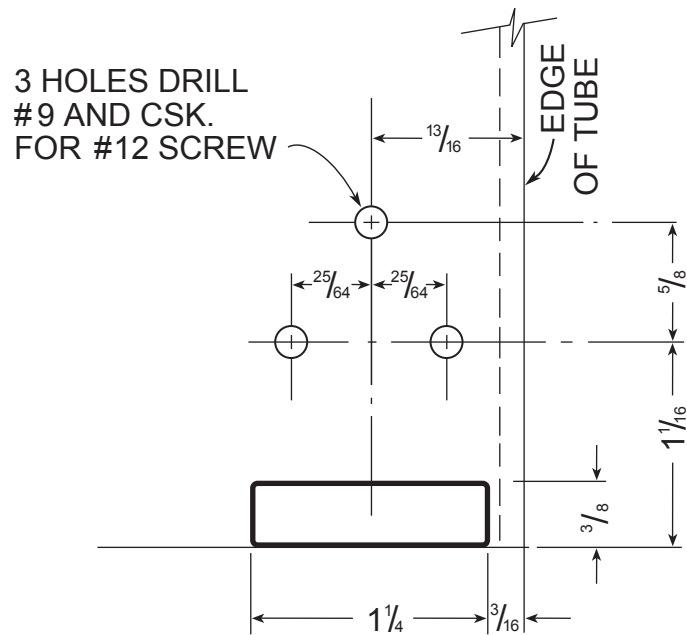
RIGHT HAND PIVOT SHOWN
TEMPLATES FOR OTHER SET BACKS AVAILABLE
ROUTER BIT DEPTH OF CUT 5/16"



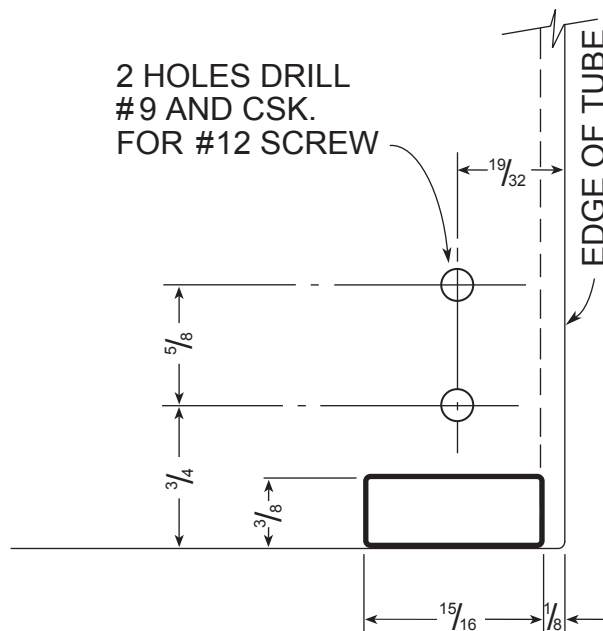
1203-xxx



**BOTTOM OFFSET PIVOT
OR THRESHOLD CLIP
USE 1300 SERIES WITH M 6-10**

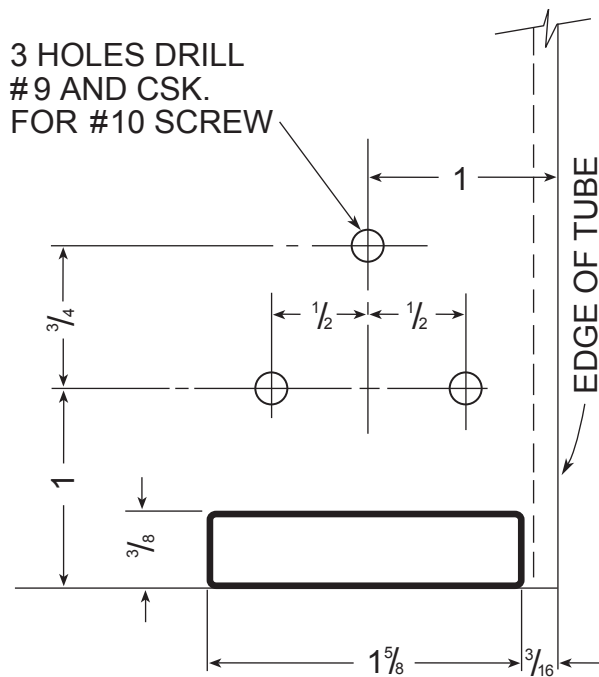


1307 T J
ROUTER DRILL JIG TEMPLATE
PITTCO

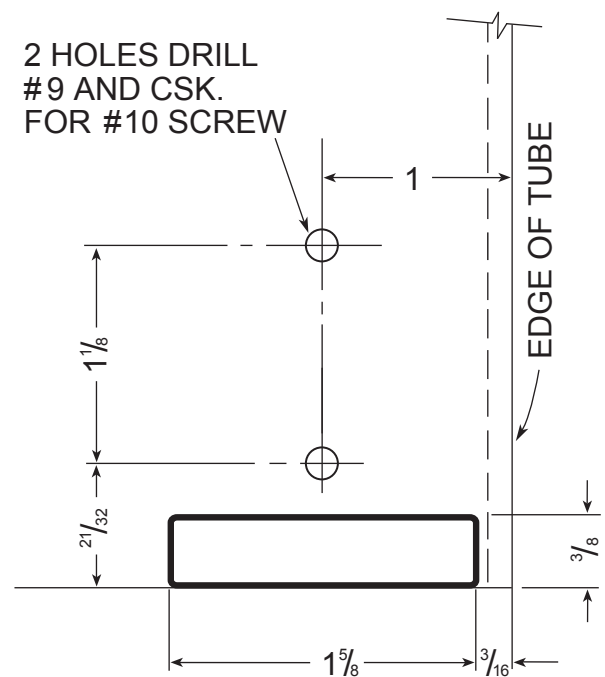


1318 T J
ROUTER DRILL JIG TEMPLATE
TUBELITE

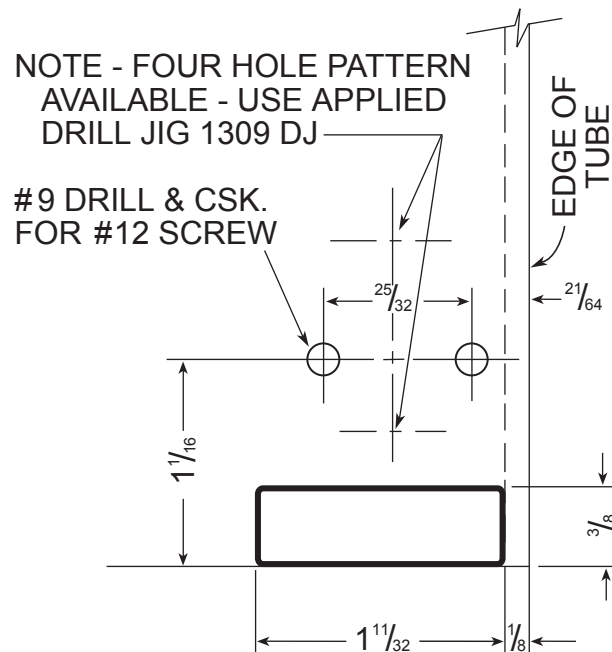
**BOTTOM OFFSET PIVOT
OR THRESHOLD CLIP
USE 1300 SERIES WITH M 6-10**



1322 T J
ROUTER DRILL JIG TEMPLATE
AMARLITE

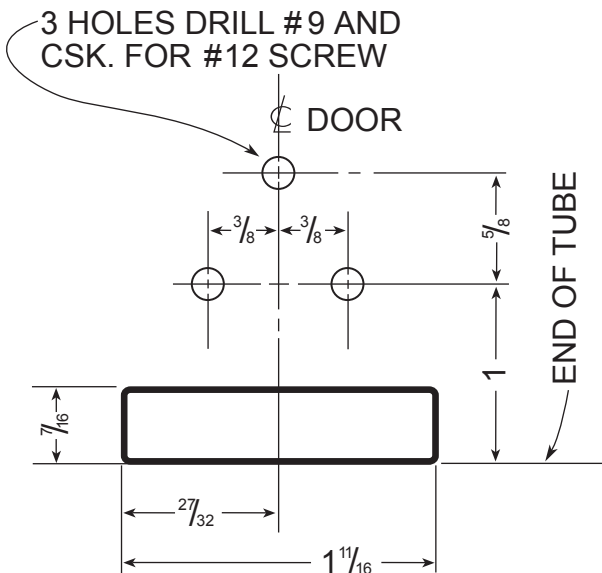


1327 T ROUTER TEMP.
1327DJ DRILL JIG
AMARLITE SPLINE TUBE

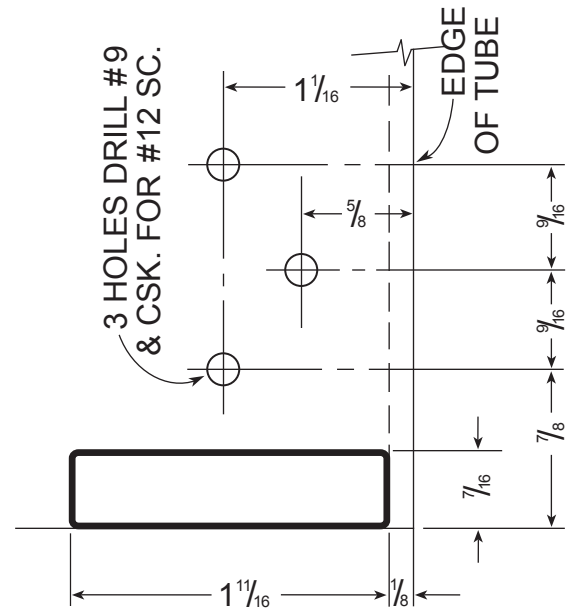


1309 T J
ROUTER DRILL JIG TEMPLATE
U.S. ALUMINUM

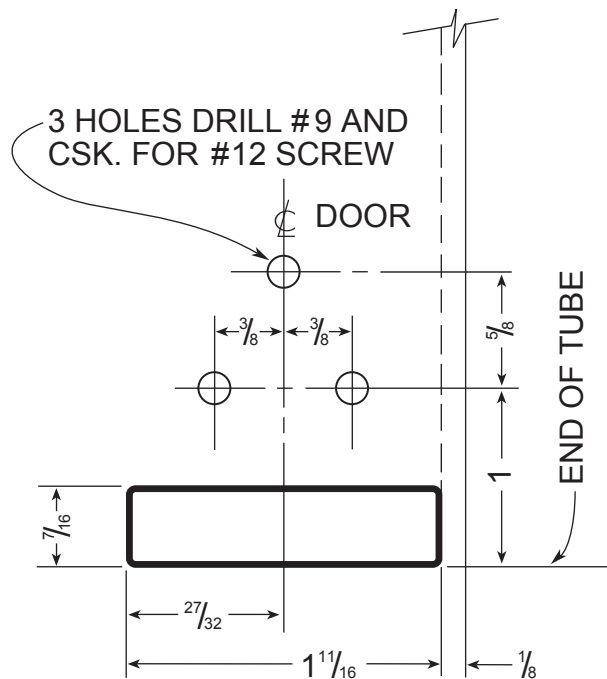
**BOTTOM OFFSET PIVOT
OR THRESHOLD CLIP
USE 1300 SERIES WITH M 6-10**



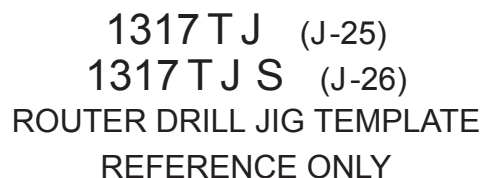
1332 T J
ROUTER DRILL JIG TEMPLATE
CENTER HUNG 3" IN TO 6" IN TUBE
KAWNEER



1337 T J ROUTER DRILL
JIG TEMPLATE
1337DJ DRILL JIG
KAWNEER

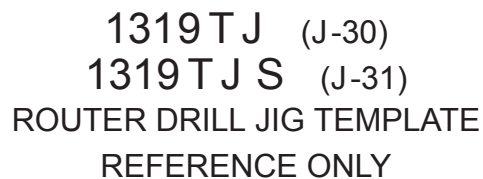


1337 T J B
ROUTER DRILL JIG TEMPLATE
KAWNEER



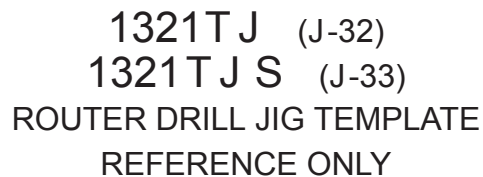
A	B		
5/8	7/32	JACKSON J-25	FLUSH
3/4	11/32	JACKSON J-26	1/8 SET-BACK

ALSO FITS OTHERS



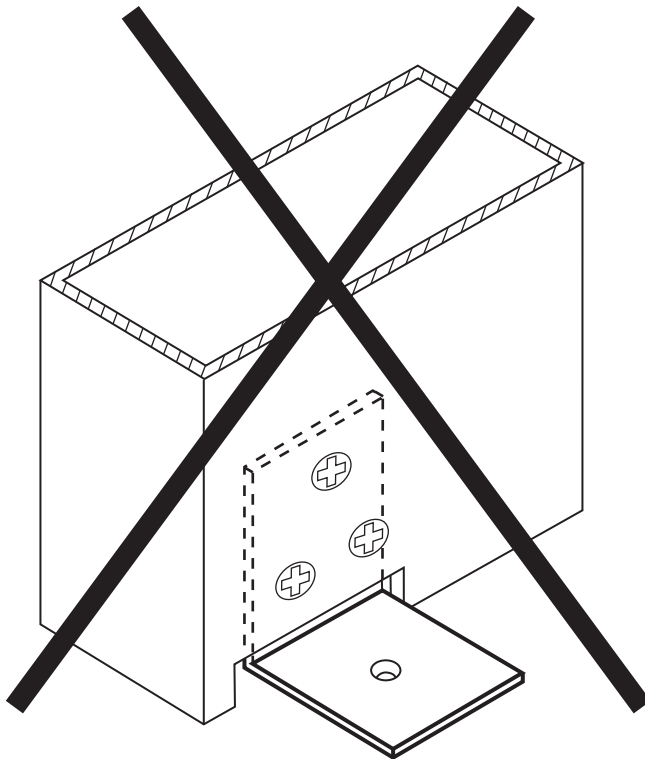
A	B		
11/16	7/32	JACKSON J-30	FLUSH
13/16	11/32	JACKSON J-31	1/8 SET-BACK

ALSO FITS OTHERS



A	B		
13/16	1/8	JACKSON J-32	FLUSH
15/16	1/4	JACKSON J-33	1/8 SET-BACK

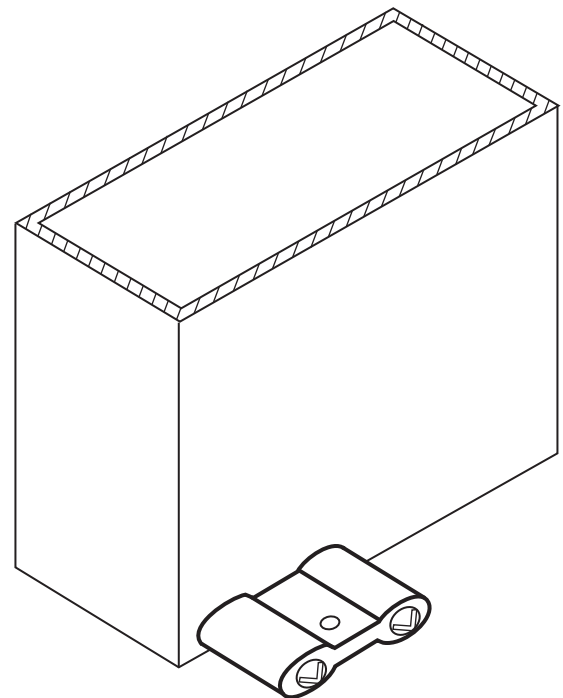
ALSO FITS OTHERS



NO MORE !!!
NOTCHING
COUNTERSINKING
EXPOSED SCREWS

320 THRESHOLD CLIP

USE 1320 DJ DRILL JIG
NO CUT OUT REQUIRED
ONE DRILL JIG FOR FRAME
AND THRESHOLD
DRILL JIG REVERSABLE FOR
RIGHT OR LEFT HAND DOOR
DRILL JIG ADJUSTABLE FOR
 $\frac{1}{8}$ SET-BACK OR FLUSH DOOR



320 THRESHOLD CLIP

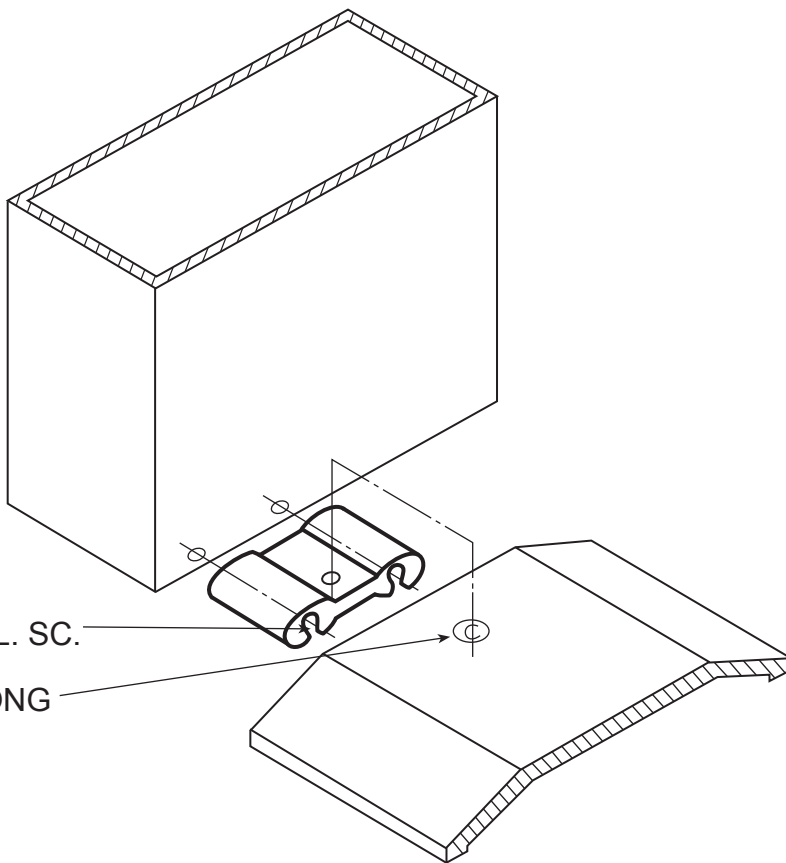
USE 1320 DJ DRILL JIG

NO CUT OUT REQUIRED

ONE DRILL JIG FOR FRAME
AND THRESHOLD

DRILL JIG REVERSABLE FOR
RIGHT OR LEFT HAND DOOR

DRILL JIG ADJUSTABLE FOR
 $\frac{1}{8}$ SET-BACK OR FLUSH DOOR



USE #8 x $\frac{1}{4}$ PAN HD. SHEET MTL. SC.

USE #10 FLAT HD. $\frac{1}{2}$ LONG

LOCATING PINS FROM END OF THRESHOLD
AND BOTTOM OF DOOR FRAME

1 HOLE #9 DRILL FOR THRESHOLD

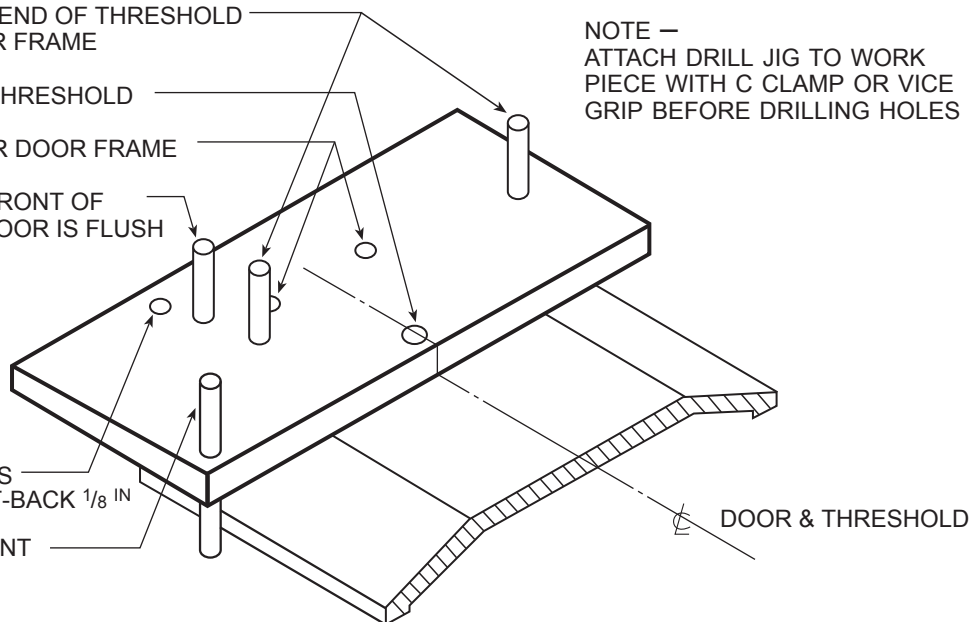
2 HOLES #29 DRILL FOR DOOR FRAME

LOCATING PIN FROM FRONT OF
DOOR FRAME WHEN DOOR IS FLUSH

USE LOCATING PIN IN THIS
HOLE WHEN DOOR IS SET-BACK $\frac{1}{8}$ IN

LOCATING PIN FROM FRONT
OF THRESHOLD

NOTE —
ATTACH DRILL JIG TO WORK
PIECE WITH C CLAMP OR VICE
GRIP BEFORE DRILLING HOLES



1320 DJ DRILL JIG